Revisions				
Issue	Date	Note		
1	31/08/2022	See note GTXPDC/580		

1. Mechanical

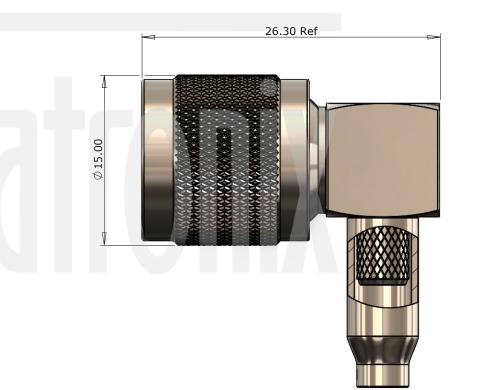
Cable Retention Durability Fixing Method Equal to breaking strain of cable 500 mating cycles Crimp

2. Environmental

RoHS Compliant Temperature Range Yes -55 to +85 degrees C

3. Electrical

Dielectric Withstanding Impedance Interface Frequency Working Voltage 1500 Volts RMS Maximum 50 ohms 11 GHz 500 Volts RMS Maximum DATASHEET



						Author	РЈР	
7	Tube	Delrin	White	Unless otherwise specified tolerances $0.5-5 = \pm 0.2$ $>5-30 = \pm 0.4$ $>30-120 = \pm 0.6$ $>120-315 = \pm 1.0$ $>315-1000 = \pm 1.6$ Angles = $\pm 5^{\circ}$ Units = mm	(Gigatronix	Drawn by	РЈР	
6	End Cap	Brass	Nickel			Drawing date	31/08/2022	
5	Ferrule	Brass	Nickel			Checked by	SM	
4	Dielectric	PTFE	White			Checked date	31/08/2022	
3	Pin	Brass	Gold			Scale	Not to scale	
2	Coupling Nut	Brass	Nickel	This document is the confidential	Part Number TN17-0174-C06-1			
1	Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.	Title: TNC Crimp Right Angle Plug, Nickel Plated, PTFE Dielectric, RG174, LBC100, RG316			
	Description	Material	Finish					

	Revisions				
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3

ASSEMBLY INSTRUCTIONS

Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



2) Open the cable braid and slide the insulator tube over the dielectric and under the braid. Insert the cable into the body, ensuring that the cable braid is on the outside of the connector mandril and that the centre core locates in the internal mounting post

3) Slide the ferrule forward and crimp. Solder the centre core of the cable to the mounting post and fit the end cap



Crimp Die Sizes: 5.41mm Hex., Solder centre core

Strip Dimensions:

A=11.0mm, B=4.0mm, C=2.0mm



					-				
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