Revisions			
Issue	Date	Note	
1	13/06/2023	See GTXPDC/787	

1. Mechanical

Cable Retention Durability Fixing Method

2. Environmental

RoHS Compliant Temperature Range Yes -65 to +165 degrees C

500 mating cycles

Crimp

Equal to breaking strain of cable

3. Electrical

Dielectric Withstanding Impedance Interface Frequency Working Voltage 1500 Volts RMS Maximum 50 ohms 4 GHz 500 Volts RMS Maximum





						Author	РЈР	
				Unless otherwise specified tolerances 0.5-5 = ±0.2 >5-30 = ±0.4 >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5°	(Gigatroniv	Drawn by	РЈР	
6	Integral Pin	Brass	Gold			Drawing date	13/06/2023	
5	Ferrule	Brass	Nickel			Checked by	SM	
4	Dielectric	PTFE	White			Checked date	14/06/2023	
3	Pin	Brass	Gold	Units = mm		Scale	Not to scale	
2	Coupling Nut	Brass	Nickel	This document is the confidential	Part Number TN15-3161-C06			
1	Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: TNC Crimp Plug, Integral Pin, Nickel Plated, PTFE Dielectric, RG174, LBC100, RG316			
	Description	Material	Finish	without written authorisation.				

DATASHEET

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ASSEMBLY INSTRUCTIONS

Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid







2) Crimp the pin onto the centre core and slide the pin into the body until fully located in the integral pin ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp



Crimp Die Sizes: 3.25mm Hex., 0.72mm sq.

Strip Dimensions: A=8.0mm, B=2.0mm, C=2.5mm



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6	Integral Pin	Brass	Gold	$0.5-5 = \pm 0.2$ >5-30 = ± 0.4		Drawing date	13/06/2023	
5	5 Ferrule	Brass	Nickel	>30-120 = ±0.6 >120-315 = ±1.0			Checked by	SM
4	Dielectric	PTFE	White	>315-1000 = ±1.6 Angles = ±5°		Checked date	14/06/2023	
3	B Pin	Brass	Gold	Units = mm			Scale	Not to scale
2	2 Coupling Nut	Brass	Nickel	This document is the confidential	Part Number	TN15-3161-C06		
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