

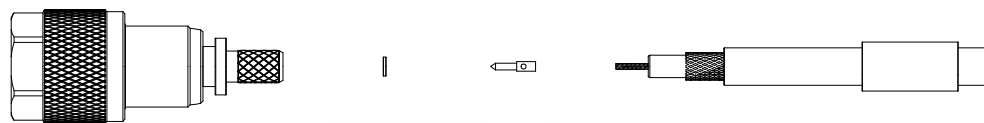
**Revisions**

Issue	Date	Note
3	02/01/2020	See note GTXPDC/128 - DB

**ASSEMBLY VIEW**

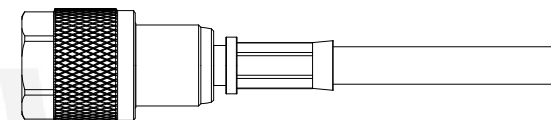
**Assembly Instructions:**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid

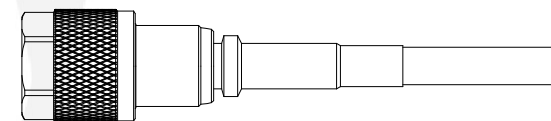


2) Solder the pin onto the centre core and then slide it into the hole in the small insulator. Then push into the body until fully located, ensuring that the cable braid is on the outside of the connector mandril.

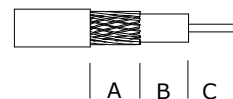
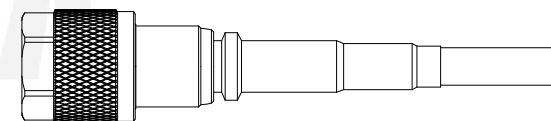
3) Slide the ferrule forward and crimp



4) Apply adhesive lined heatshrink x 25mm up and over the mandril



5) Apply adhesive lined heatshrink x 30mm over the top of the first heatshrink

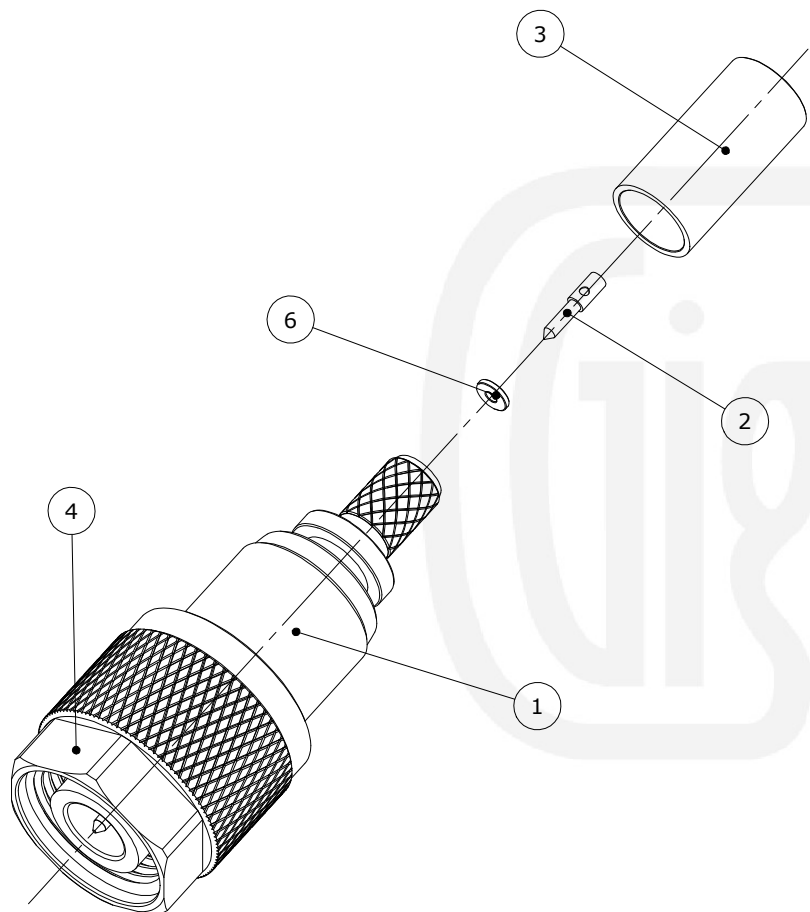


**Strip Dimensions:**

A=8.0mm, B=2.0mm, C=2.0mm

**Crimp Hex. Sizes:**

5.41mm Hex, Solder centre conductor



Description	Material	Finish
7 Dielectric	PTFE	White
6 Insulator	PTFE	White
5 Integral Pin	Beryllium Copper	Gold
4 Coupling Nut	Brass	Nickel
3 Ferrule	Brass	Nickel
2 Pin	Brass	Gold
1 Body	Brass	Nickel

Unless otherwise specified tolerances  
 0.5-5 = ±0.2  
 >5-30 = ±0.4  
 >30-120 = ±0.6  
 >120-315 = ±1.0  
 >315-1000 = ±1.6  
 Angles = ±5°  
 Units = mm

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**Part Number** TN15-0058-C06WP

**Title:** TNC Waterproof Crimp Plug, Hex Nut, IP68, Nickel Plated, RG58, LBC195, URM43

<b>Author</b>	PJP
<b>Drawn by</b>	PJP
<b>Drawing date</b>	29/08/2014
<b>Checked by</b>	GP
<b>Checked date</b>	12/05/2015
<b>Scale</b>	Not to scale