

ASSEMBLY VIEW

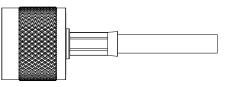
Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid.



 Slide the insulator over the centre core (optional for cables without bonded foil) and then crimp the pin onto the centre core.
Slide the pin into the body until fully captivated, ensuring that the cable braid is on the outside of the connector mandril.

3) Slide the ferrule forward and crimp.



Crimp Hex. Sizes:

5.41mm Hex., 1.69mm Hex

Strip Dimensions:

A=7.0mm, B=3.0mm, C=3.5mm

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A	В	с	

						Author	РЈР
			Unless otherwise specified tolerances	((iigatr^niy	Drawn by	РЈР	
6 Insulator	PTFE	White	$0.5-5 = \pm 0.2 \\ + 5-30 = \pm 0.4$			Drawing date	22/07/2021
5 Ferrule	Brass	Nickel	>30-120 = ±0.6 >120-315 = ±1.0			Checked by	SM
4 Dielectric	PTFE	White	>315-1000 = ±1.6 Angles = ±5°			Checked date	22/07/2021
3 Coupling Nut	Brass	Nickel	Units = mm			Scale	2.5 : 1
2 Pin	Brass	Gold	This document is the confidential	Part Number	NT15-0195-C06		
1 Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: N Type Crimp Plug, Nickel Plated, RG58, LBC195, URM43			
Description	Material	Finish	without written authorisation.				