Revisions				
Issue	Date	Note		
2	18/06/2024	See note GTXPDC/953		

## 1. Mechanical

Cable Retention Durability Fixing Method

# 2. Environmental

RoHS Compliant Temperature Range Yes -65 to +165 degrees C

500 mating cycles

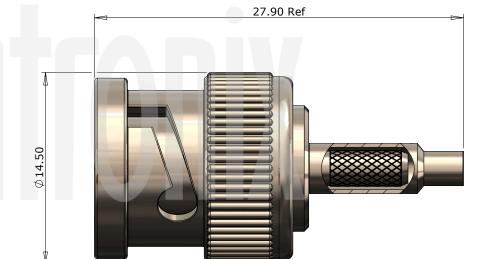
Crimp

Equal to breaking strain of cable

## 3. Electrical

Dielectric Withstanding Impedance Interface Frequency Working Voltage 1500 Volts RMS Maximum 50 ohms 4 GHz 500 Volts RMS Maximum





8	Tube	Brass	Nickel				Author	РЈР
7	Insulator	PTFE	White	Unless otherwise specified tolerances		• • •	Drawn by	РЈР
6	Integral pin	Brass	Gold	$0.5-5 = \pm 0.2 \\ >5-30 = \pm 0.4$		עות∧זלבאו	Drawing date	06/06/2022
5	Ferrule	Brass	Nickel	>30-120 = ±0.6 >120-315 = ±1.0			Checked by	DB
4	Dielectric	PTFE	White	>315-1000 = ±1.6 Angles = ±5° Units = mm			Checked date	10/06/2022
3	Pin	Brass	Gold	Units = mm			Scale	Not to scale
2	Coupling Nut	Brass	Nickel	This document is the confidential	Part Number	BN15-0178-C06		
1	Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: BNC Crir	tle: BNC Crimp Plug, Nickel Plated, RG178		
	Description	Material	Finish	without written authorisation.				

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# ASSEMBLY INSTRUCTIONS

#### **Assembly Instructions:**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



2) Slide the tube over the dielectric and under the braid. Slide the insulator over the centre core and onto the dielectric and crimp the pin onto the centre core. Slide the pin into the body until it fully locates within the integral pin, ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp



**Crimp Die Sizes:** 3.25mm Hex., 0.72mm sq.

# **Strip Dimensions:** A=7.5mm, B=2.5mm, C=2.5mm



8	Tube	Brass	Nickel				Author	РЈР	
7	Insulator	PTFE	White	Unless otherwise specified tolerances $0.5-5 = \pm 0.2$ $>5-30 = \pm 0.4$ $>30-120 = \pm 0.6$ $>120-315 = \pm 1.0$ $>315-1000 = \pm 1.6$ Angles = $\pm 5^{\circ}$ Units = mm	(Gigatronix		Drawn by	РЈР	
6	Integral pin	Brass	Gold			Igatronix	Drawing date	06/06/2022	
5	Ferrule	Brass	Nickel				Checked by	DB	
4	Dielectric	PTFE	White				Checked date	10/06/2022	
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