

Revisions

Issue	Date	Note
1	07/01/2022	See note GTXPDC/384

ASSEMBLY INSTRUCTIONS

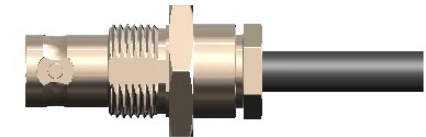
Assembly Instructions:

1) Slide the Backnut, Washer and Gasket onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid. Fold back the braid and slide the Top Hat onto the cable so that the tube of the Top Hat is between the cable dielectric and the braid (under the cable jacket). Trim off the surplus braid and tin the centre conductor.



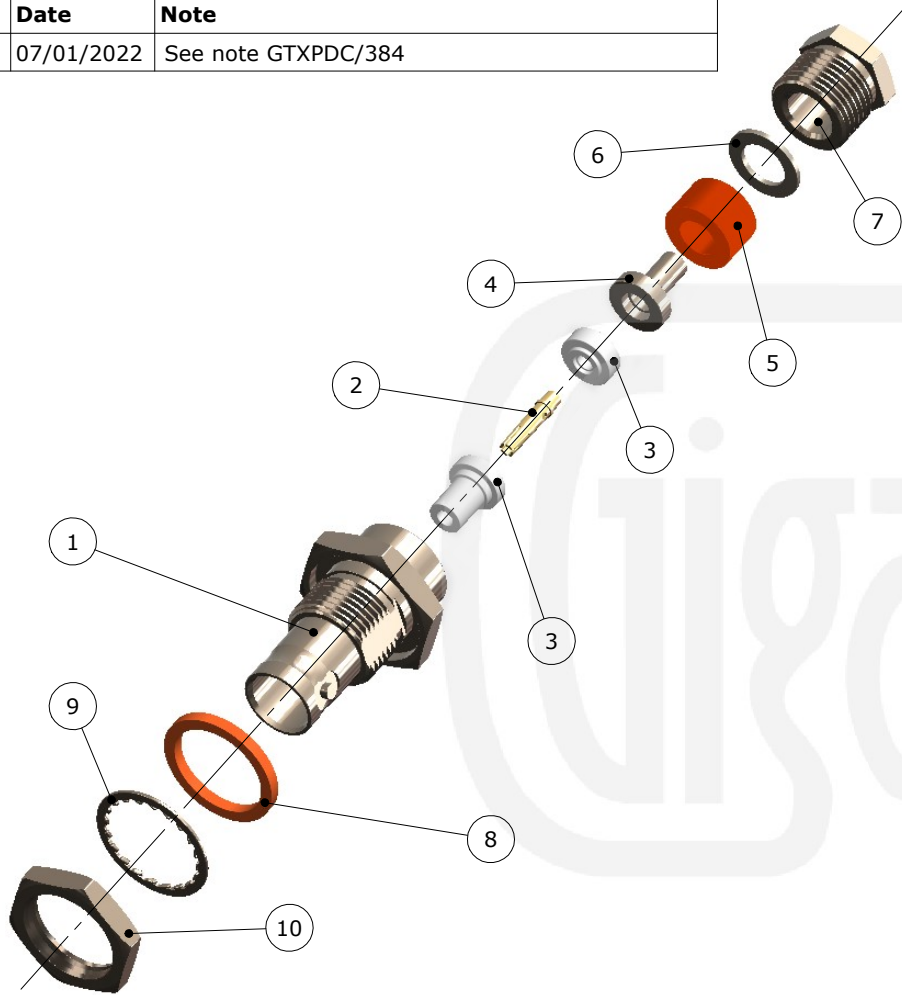
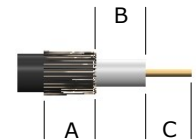
2) Slide the Rear Insulator over the cable dielectric to butt up against the Top Hat. Slide the Contact onto the centre conductor so that the flange of the Contact butts up against the Rear Insulator. Solder the Contact and then slide the Gasket and Back Nut up to the Top Hat, trapping the braid. Slide the Front Insulator onto the Contact until it butts up against the Rear Insulator.

3) Insert the cable into the body as far as possible and engage the threads of the Backnut. Then tighten the Backnut.



Strip Dimensions:

A=7.5mm, B=2.0mm, C=5.5mm



10	Lock Nut	Brass	Nickel
9	Washer	Brass	Nickel
8	O Ring	Rubber	Red
7	Back Nut	Brass	Nickel
6	Washer	Brass	Nickel
5	Gasket	Rubber	Red
4	Top Hat	Brass	Nickel
3	Dielectric	PTFE	White
2	Contact	Brass	Gold
1	Body	Brass	Nickel
	Description	Material	Finish

Unless otherwise specified tolerances
 0.5-5 = ±0.2
 >5-30 = ±0.4
 >30-120 = ±0.6
 >120-315 = ±1.0
 >315-1000 = ±1.6
 Angles = ±5°
 Units = mm

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Part Number BN02-0223-L06-2

Title: BNC Clamp Bulkhead Jack, Nickel Plated, Compression Fixing, RG58, LBC195, RG223, RG400

Author	PJP
Drawn by	PJP
Drawing date	07/01/2022
Checked by	DB
Checked date	11/01/2022
Scale	Not to scale